





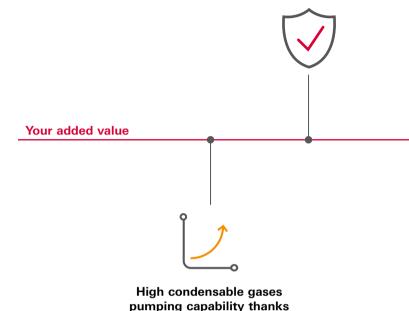
Multi-stage Roots pumps for oil- and particle free applications



Multi-stage Roots pumps for oil- and particle free applications

Resistant to applications with light corrosive gases





to high purge level

Designed for oil- and particle free applications

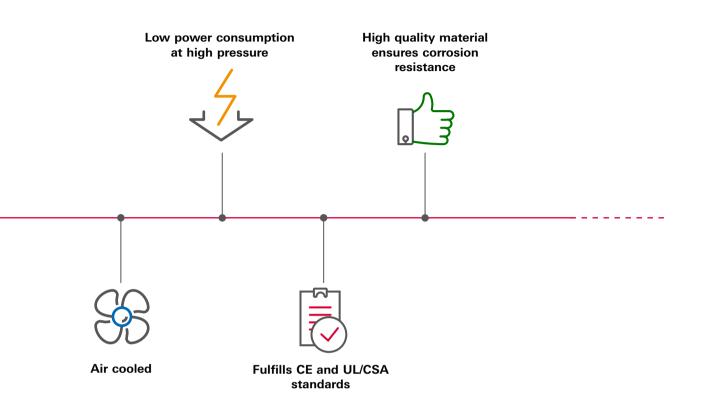
Specially developed for oil- and particle free applications, the ACP 90 multi-stage Roots pumps meet the requirements where clean and dry vacuum is needed. Operating in the pressure range between atmosphere up to $3\cdot10^{-2}$ hPa, these pumps are robust and can withstand frequent pumping cycles.

Resistant to applications with light corrosive gases

With their unique pumping cell design and the usage of highquality materials, the ACP 90 pumps are resistant to corrosive gases and offer a high pumping capacity of condensable gases. The pump is equipped with a high gas ballast and a smart management of high inlet pressure. This makes the ACP 90 ideal when pumping large amount of condensable gases like in drying applications, high humidity environments or large insulating volume pumping.

Optimized to pump large volume and frequent pump down

With a maximum inlet up to atmospheric pressure, these multi-stage Roots pumps are ideal to pump large volume or to do frequent pump down. That allows for high pumping speed at high pressure, which is important when pumping large volumes. Furthermore, the ACP 90 combines a high suction speed of >50 m³/h with a low power consumption of 2 kw at atmospheric pressure, offering an energy efficient solution.



Low power consumption at high pressure

The ACP 90 is equipped with a high efficiency PM motor (permanent magnet motor) with premium efficiency IE4. This ensures low power consumption at high pressure. In addition, the air cooling system enables the pump to be self sufficient. Therefore, no other connection like water pipes are needed.

Two pump versions for your individual needs

The ACP 90 multi-stage Roots pumps are available in two versions. The SD version is dedicated to work with non corrosive gases. Thanks to its gas ballast it is capable to manage high flow of condensable gases. The ACP 90 G corresponds with corrosive gases. This version is equipped with a purge line with injection that protect both the low and high pressure bearings and to dilute the pumped gases in the pump cell. Both versions fullfill the CE and UL/CSA standards.

Applications

- Industry
 - Drying
 - Freeze drying
 - Vacuum oven
 - Plasma cleaning
 - Load/Locks
 - Coatings

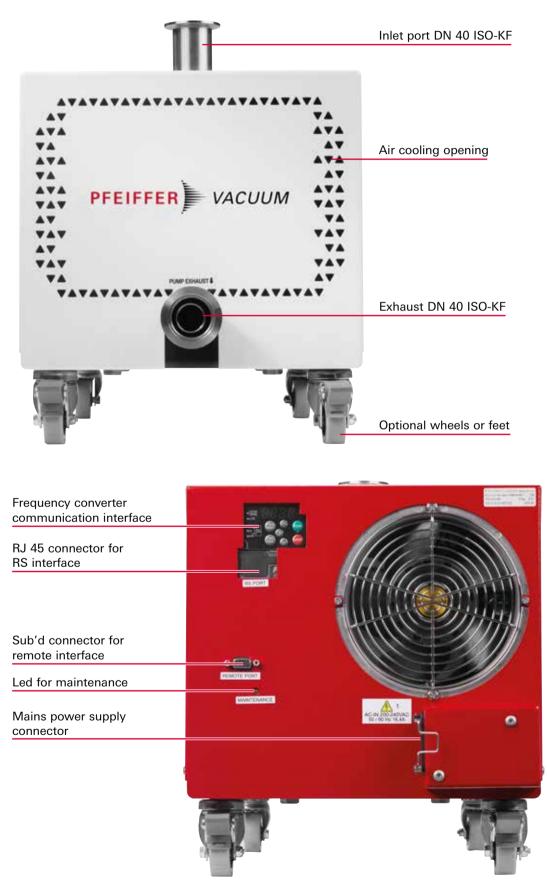
Semiconductor

- Front end
- Back end
- Wafer cleaning

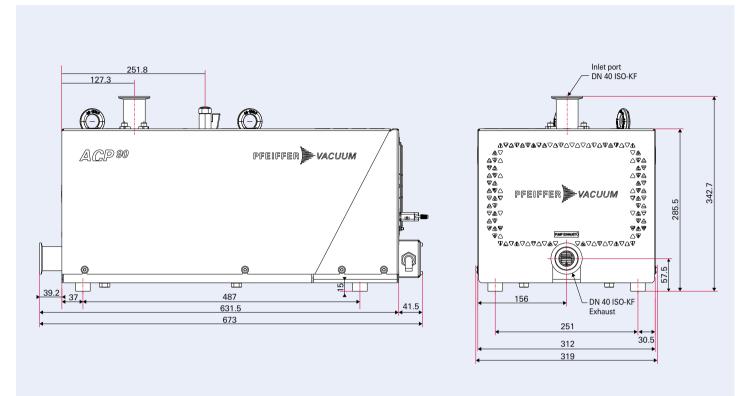
∎ R&D

- Particle accelerators and other large volume experiments:
 - Maintenance group
 - Cryo magnet insulation volume
 - Pumping of large volume

Dimensional drawing and pumping speed

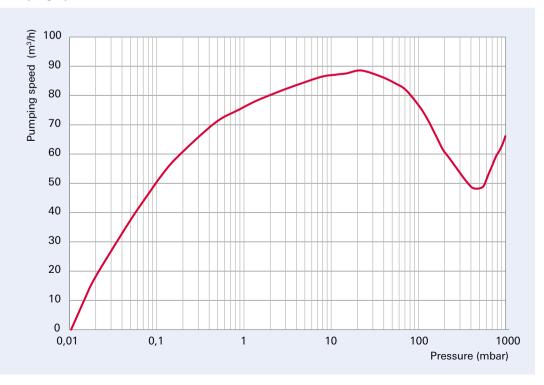


Dimensional drawing



Dimensions in mm

Pumping speed



Technical data, order number matrix

Technical data

	ACP 90	
Pumping speed max.	88 m ³ /h	
	52 cfm	
Ultimate pressure without purge (max.)	3 · 10 ^{−2} mbar	
	2.2 · 10 ⁻² Torr	
Ultimate pressure (max.) with gas ballast for SD version	1 · 10 ^{−1} mbar	
	7.5 · 10 ⁻² Torr	
Ultimate pressure (max.) with gas purge for G version	5 · 10 ⁻² mbar	
	3.8 · 10 ⁻² Torr	
Maximum continuous inlet pressure	1013 mbar	
	760 Torr	
Max. pure water tolerance with open gas ballast	2.4 Kg/h	
Voltage supply ¹⁾		
1-phase	230 V +/- 10%, 50/60 Hz	
3-phase	200-240 VAC or 380-480 VAC, 50/60 Hz	
Power consumption ²⁾		
At ultimate pressure	1,280 W	
At atmospheric pressure	1,800–2,000 W	
Ambient temperature	12 to 40 °C	
	54 to 104 °F	
Flange in	40 ISO-KF	
Flange out	40 ISO-KF	
Max. Helium leak rate	< 5 ⋅ 10 ⁻⁶ mbar ⋅ l/s	
Weight	75 Kg	
	166 lbs	
Overall dimensions (L·W·H)	673 · 319 · 286 mm	
	26.5 · 12.6 · 11.3 inches	

 $^{1)}$ In accordance with IEC/UL/CSA regulations, the pumps can withstand a voltage variation of \pm 10 %.

²⁾ Typical values obtained after minimum 1 hour of pump warm up time

ACP 90

88 m³/h



Order number matrix ACP 90

Order number matrix ACP 90		V9 abS cZde0
Version	а	
Standard (SD Version)	SA	
With purge gas (G version)	GA	
Inlet / Exhaust port	b	
without inlet port / DN 40 ISO-KF	А	
DN 40 ISO-KF / DN 40 ISO-KF	В	
Voltage	с	
1 phase HV	А	
3 phase LV	В	
3 phase HV	С	
Gas ballast port	d	
Permanent off	В	
Permanent on	F	
Gas fitting (for G version only)	R	
Manual on/off	Μ	
Options	е	
Foot	F	
Wheels	R	





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