



**Welch 1400 Rotary Vane Vacuum Pump Primary Kit With Mechanical Seal, 1400PI/MS (OEM  
1400K-04) – Parts List**

<b>DESCRIPTION</b>	<b>PART NO.</b>	<b>QTY</b>
Mechanical Shaft Seal Assembly	1401E	1
Seal Gasket	W410056	1
Intake Cover Gasket	W410383	1
Shaft Seal	W410578	1
Woodruff Key	W410613	2
Woodruff Key	W410624	1
V-Belt	W410708	1
Case Gasket	W411052	1
Aluminum Washer	W411056	8
1st Stage Vane	W411059	4
Spring Holder	W411063	2
Aluminum Washer	W411137	3
Retaining Ring	W411150	1
Exhaust Valve	W411239	1
Tension Washer	W411266	1
Rubber Washer	W411267	1
Thrust Washer	W411285	1
Vane Spring	W411304	4
O-Ring	W411742	1
O-Ring	W618665	1
O-Ring	W619378	1
O-Ring	W660183	1

**A & J Vacuum Services, Inc.**

790 Bloomfield Ave, Suite B3

Clifton NJ 07012 USA

973-249-0854