



**Welch 1405 Rotary Vane Vacuum Pump Primary Kit With Mechanical Seal, 1405PI/MS-01 (New Style) - Parts List**

<b>DESCRIPTION</b>	<b>PART NO.</b>	<b>QTY</b>
Mechanical Shaft Seal Assembly	1401D	1
Intake Cover Gasket	W410234	1
Case Gasket	W410403	1
Thrust Washer	W410508	1
Woodruff Key	W410613	2
Woodruff Key	W410624	2
V-Belt	W410710	1
1st Stage Vane	W410959	2
Pressure Relief Valve	W410992	1
Vane Spring	W411304	6
2nd Stage Vane	W411487	2
Spring Holder	W411685	2
O-Ring	W411742	1
Thrust Disk Washer	W411766	3
Upper Exhaust Valve	W412153	1
Lower Exhaust Valve	W412154	1
Valve Spring	W412158	2
Valve Block Spacer	W412159	1
Steel Ball	W4401200	1
Valve	W618314A	2
Copper Washer	W618456A	6
O-Ring	W619284A	1

**A & J Vacuum Services, Inc.**

790 Bloomfield Ave, Suite B3  
Clifton NJ 07012 USA  
973-249-0854