



**Welch 1397 Rotary Vane Vacuum Pump Secondary Kit With Mechanical Seal, 1397S/MS– Parts List**

<b>DESCRIPTION</b>	<b>PART NO.</b>	<b>QTY</b>
Lever Valve Kit	412260	1
Mechanical Shaft Seal Assembly	1401F	1
Spring Holder	W410696	1
V-Belt	W410715	2
Pressure Relief Valve	W410992	1
Aluminum Washer	W411137	2
Tension Washer	W411266	2
Rubber Washer	W411267	2
Vane Spring	W411304	2
Vane Spring	W411488	4
Spring Holder	W411489	2
Woodruff Key	W411490	2
Intake Cover Gasket	W411495	1
Case Gasket	W411496	1
O-Ring	W411507	1
Valve Gasket	W411508	1
Woodruff Key	W411516	1
Pressure Release Valve	W412161	1
Valve Spring	W412256	1
Valve Spring	W412259	1
Steel Ball	W4401200	1
O-Ring	W618475	1
O-Ring	W618712	2

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