



**Welch 1400 Rotary Vane Vacuum Pump Secondary Kit With Mechanical Seal, 1400S/MS (OEM
1400K-03) - Parts List**

DESCRIPTION	PART NO.	QTY
Mechanical Shaft Seal Assembly	1401E	1
Seal Gasket	W410056	1
Intake Cover Gasket	W410383	1
Shaft Seal	W410578	1
Woodruff Key	W410613	2
Woodruff Key	W410624	1
V-Belt	W410708	1
Case Gasket	W411052	1
Aluminum Washer	W411056	8
Spring Holder	W411063	2
Aluminum Washer	W411137	3
Retaining Ring	W411150	1
Exhaust Valve	W411239	1
Tension Washer	W411266	1
Rubber Washer	W411267	1
Thrust Washer	W411285	1
Vane Spring	W411304	4
O-Ring	W411742	1
O-Ring	W618665	1
O-Ring	W619378	1
O-Ring	W660183	1

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